

Date: Thursday, 19/10/2006 8:26:53 AM  
 User: Linda Lacelle

## Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: PANEL
Job Number	: 22258		
Estimate Number	: 10769		
P.O. Number	: N/A	Part Number	: D33301
This Issue	: 19/10/2006 S.O. No. : N/A	Drawing Number	: D3330 REV. B1
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: N/A Type : PURCHASED PARTS	Drawing Revision	: B1
Previous Run	: 22258	Material	: N/A
Written By	: <u>U</u>	Due Date	: 26/10/2006
Checked & Approved By	: <u>U</u>	Qty:	10 Um: Each
Comment	: Est: A 05.01.13 New issue KJ/JLM Est Rev:B Now on Waterjet 06-09-25 JLM		

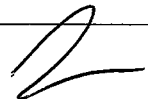
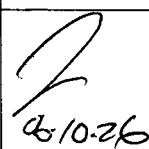
## Additional Product


Job Number:



Seq. #:	Machine Or Operation:	Description :
1.0	SMALL FAB 1	SMALL & MEDIUM FAB RESOURCE 1
	Comment: SMALL & MEDIUM FAB RESOURCE 1 Deburr	
2.0	M1010S125	1010-1025 sheet .125
	Comment: Qty.: 1.1445 sf(s)/Unit Total: 11.4450 sf(s) 1010-1025 sheet .125 Batch: <u>M102247</u> <u>MA 06 10 18</u>	
3.0	WATER JET	FLOW WATER JET
	Comment: FLOW WATER JET 1-Cut as per Dwg D3330 Dwg Rev: <u>31</u> <u>MA 06 10 19</u> (6) Prog Rev: <u>31</u> 2-Deburr if necessary <u>mf.</u> <u>06/10/23</u> (6)	
4.0	QC2	INSPECT PARTS AS THEY COME OFF MACHINE
	Comment: INSPECT PARTS AS THEY COME OFF MACHINE <u>MA 06 10 23</u> (6)	
5.0	QC8	SECOND CHECK
	Comment: SECOND CHECK <u>06.10.24</u> (6)	

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector
06-10-26	1.0	Remove. Perm. Change 					 06/10/26

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☐ No ☒ DQA:  Date: 06/10/26  
QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

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Drawing Name: PANEL

Job Number: 22258

Part Number: D33301

Job Number:



Seq. #:	Machine Or Operation:	Description :
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6.0

BRAKE NC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3330

SP 06/10/25

(6)

7.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

06.10.25

8.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: W523

RPL 06.10.26

9.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

06/10/26

Job Completion



U 06.10.26

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

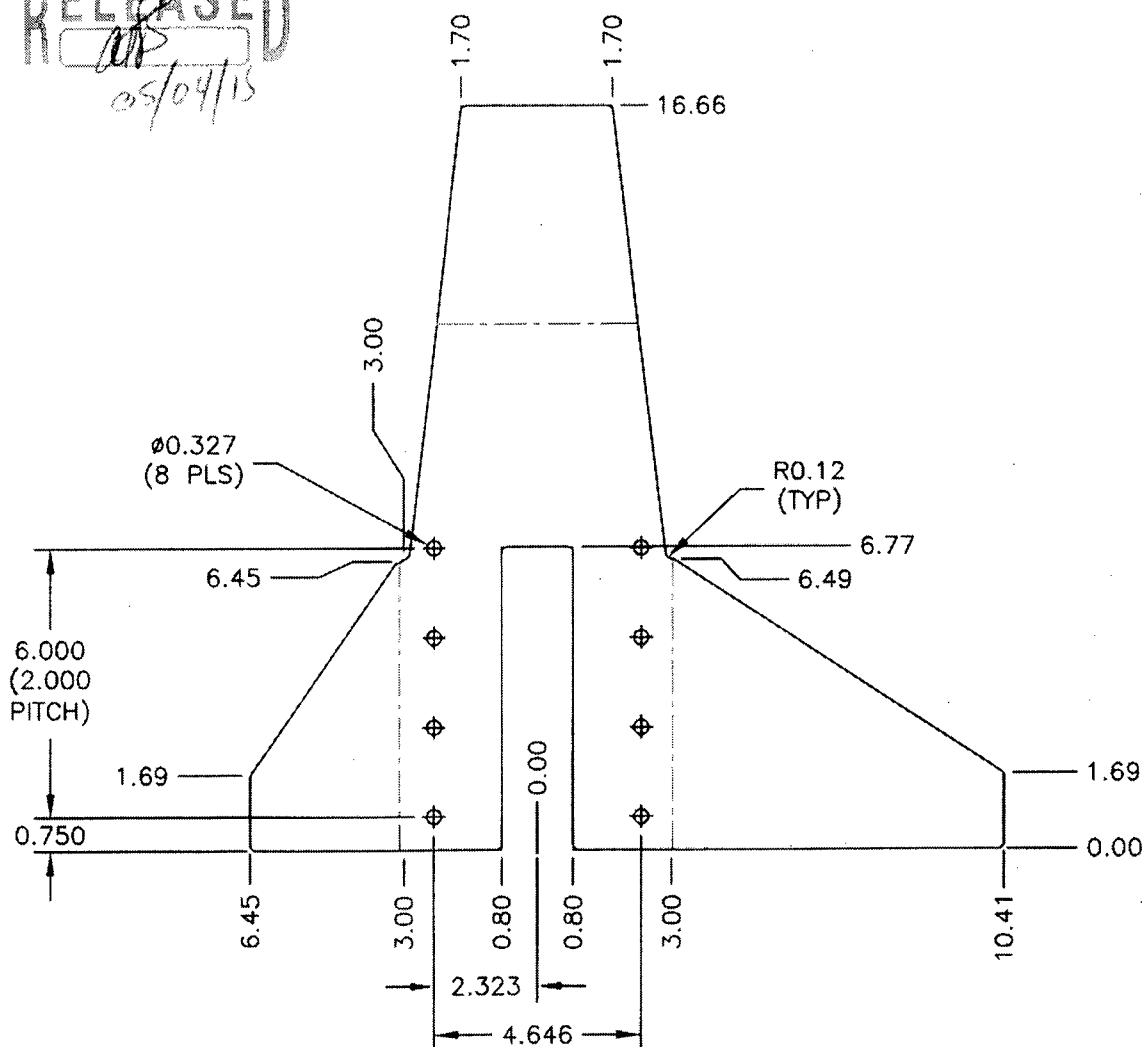
NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries



DESIGN [Signature]	DRAWN BY [Signature]	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED [Signature]	APPROVED [Signature]	DRAWING NO. D3330	REV. B SHEET 2 OF 9
DATE 05.02.26		TITLE FRAME WELDMENT	SCALE 1:4

RELEASED  
[Signature]  
05/04/13



### D3330-1 PANEL

#### NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A1008 OR CSA G40-21, 38W/44W/50W/60W/70W SERIES STEEL 11 GAUGE (0.125 THICK)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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